

4. ~~(Twice Amended)~~ A method according to Claim 1, wherein an oxygen concentration of the said curing zone is less than 100 parts per million.

7. (Twice Amended) A method according to Claim 1, wherein the multi-functional al comprises one or more materials, the one or more materials each having a molecular weight in of 480.

9. (Twice Amended) A method according to Claim 6, wherein the coating composition optionally contains a pre-polymer.

18. (Twice Amended) A method according to Claim 1, wherein UV light from the lamp has a substantial spectral content in a range of 200-300 nm.

Please add the following claim:

--23. A method according to claim 2, wherein the inert gas does not subject free radicals to quenching.--